

# Chemical Process Principles

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*Chemical Process Principles*

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## ELLIS KENDAL

*Chemical Technology Academic Press*

Best-selling introductory chemical engineering book - now updated with far more coverage of biotech, nanotech, and green engineering Thoroughly covers material balances, gases, liquids, and energy balances. Contains new biotech and bioengineering problems throughout.

**Process Equipment and Plant Design** CRC Press

Elementary Principles of Chemical Processes, 4th Edition Student International Version prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and positive introduction to the practice of chemical engineering.

*Thermochemical Processes* CRC Press

The Complete, Unified, Up-to-Date Guide to Transport and Separation-Fully Updated for Today's Methods and Software Tools Transport Processes and Separation Process Principles, Fifth Edition, offers a unified and up-to-date treatment of momentum, heat, and mass transfer and separations processes. This edition-reorganized and modularized for better readability and to align with modern chemical engineering curricula-covers both fundamental principles and practical applications, and is a key resource for chemical engineering students and professionals alike. This edition provides New chapter objectives and summaries throughout Better linkages between coverage of heat and mass transfer More coverage of heat exchanger design New problems based on emerging topics such as biotechnology, nanotechnology, and green engineering New instructor resources:

additional homework problems, exam questions, problem-solving videos, computational projects, and more Part 1 thoroughly covers the fundamental principles of transport phenomena, organized into three sections: fluid mechanics, heat transfer, and mass transfer. Part 2 focuses on key separation processes, including absorption, stripping, humidification, filtration, membrane separation, gaseous membranes, distillation, liquid-liquid extraction, adsorption, ion exchange, crystallization and particle-size reduction, settling, sedimentation, centrifugation, leaching, evaporation, and drying. The authors conclude with convenient appendices on the properties of water, compounds, foods, biological materials, pipes, tubes, and screens. The companion website ([trine.edu/transport5ed/](http://trine.edu/transport5ed/)) contains additional homework problems that incorporate today's leading software, including Aspen/CHEMCAD, MATLAB, COMSOL, and Microsoft Excel.

**Chemical Process Principles: Material and energy balances** CRC Press

This best-selling book prepares readers to formulate and solve material and energy balances in chemical process systems. It provides a realistic, informative, and positive introduction to the practice of chemical engineering.

*Transport Processes and Separation Process Principles* PHI Learning Pvt. Ltd.

Principles of Chemical Engineering Processes: Material and Energy Balances introduces the basic principles and calculation techniques used in the field of chemical engineering, providing a solid understanding of the fundamentals of the application of material and energy balances. Packed with illustrative examples and case studies, this book: Discusses problems in material and energy balances related to chemical reactors Explains the

concepts of dimensions, units, psychrometry, steam properties, and conservation of mass and energy Demonstrates how MATLAB® and Simulink® can be used to solve complicated problems of material and energy balances Shows how to solve steady-state and transient mass and energy balance problems involving multiple-unit processes and recycle, bypass, and purge streams Develops quantitative problem-solving skills, specifically the ability to think quantitatively (including numbers and units), the ability to translate words into diagrams and mathematical expressions, the ability to use common sense to interpret vague and ambiguous language in problem statements, and the ability to make judicious use of approximations and reasonable assumptions to simplify problems This Second Edition has been updated based upon feedback from professors and students. It features a new chapter related to single- and multiphase systems and contains additional solved examples and homework problems. Educational software, downloadable exercises, and a solutions manual are available with qualifying course adoption.

*Principles of Downstream Techniques in Biological and Chemical Processes* Academic Press

Written in a clear, concise style, Principles of Chemical Engineering Processes provides an introduction to the basic principles and calculation techniques that are fundamental to the field. The text focuses on problems in material and energy balances in relation to chemical reactors and introduces software that employs numerical methods to solve t

**Green Chemistry and Engineering** CRC Press

This best selling text prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and

positive introduction to the practice of chemical engineering. The Integrated Media Edition update provides a stronger link between the text, media supplements, and new student workbook.

Principles of Process Research and Chemical Development in the Pharmaceutical Industry Elsevier

Today the study of materials is concerned with the underlying thermodynamic and chemical processes involved in the manufacture and processing of a wide range of materials - metals, ceramics, semi-conductors, plastics and composites. For the first time, this book provides a quantitative description and examples of the application of physical chemical concepts to the processing and degradation of metallic and other inorganic materials, from the atomic scale to the analysis of industrial processes. Thermochemical Processes: Principles and Models deals with processes dominated in turn by the gas phase (such as chemical vapour deposition), the solid phase (such as powder metallurgy electroceramics and high-temperature corrosion) and the liquid phase (such as extraction metallurgy and glass-making). C. B. Alcock provides information which will prove invaluable to academics and workers involved in high temperature industries and in particular to those with an interest in the scientific analysis of processes - which will be most useful to those working in the field of modelling. First ever quantitative approach to the subject of Thermochemical processing

Companion volume to Kubachewski et al  
Chemical Process Design and Integration Elsevier

Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked

solutions manual are available to adopting instructors. This text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant Design. The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design Significantly increased coverage of capital cost estimation, process costing and economics New chapters on equipment selection, reactor design and solids handling processes New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography Increased coverage of batch processing, food, pharmaceutical and biological processes All equipment chapters in Part II revised and updated with current information Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors

*Basic Principles and Calculations in Chemical Engineering* John Wiley & Sons

Enables chemical engineering students to bridge theory and practice Integrating scientific principles with practical engineering experience, this text enables readers to master the fundamentals of chemical processing and apply their knowledge of such topics as material and energy balances, transport phenomena, reactor design, and separations across a broad range of chemical industries. The author skillfully guides readers step by

step through the execution of both chemical process analysis and equipment design. Principles of Chemical Engineering Practice is divided into two sections: the Macroscopic View and the Microscopic View. The Macroscopic View examines equipment design and behavior from the vantage point of inlet and outlet conditions. The Microscopic View is focused on the equipment interior resulting from conditions prevailing at the equipment boundaries. As readers progress through the text, they'll learn to master such chemical engineering operations and equipment as: Separators to divide a mixture into parts with desirable concentrations Reactors to produce chemicals with needed properties Pressure changers to create favorable equilibrium and rate conditions Temperature changers and heat exchangers to regulate and change the temperature of process streams Throughout the book, the author sets forth examples that refer to a detailed simulation of a process for the manufacture of acrylic acid that provides a unifying thread for equipment sizing in context. The manufacture of hexyl glucoside provides a thread for process design and synthesis. Presenting basic thermodynamics, Principles of Chemical Engineering Practice enables students in chemical engineering and related disciplines to master and apply the fundamentals and to proceed to more advanced studies in chemical engineering.

*Principles of Chemical Engineering Processes* Wiley

Chemical processes provide a diverse array of valuable products and materials used in applications ranging from health care to transportation and food processing. Yet these same chemical processes that provide products and materials essential to modern economies, also generate substantial quantities of wastes and emissions. Green Chemistry is the utilization of a set of principles that reduces or eliminate the use or generation of hazardous substances in design. Due to extravagant costs needed to managing these wastes, tens of billions of dollars a year, there is a need to propose a way to create less waste. Emission and treatment standards continue to become more stringent, which causes these costs to continue to escalate. Green Chemistry and Engineering describes both the science (theory) and engineering (application) principles of Green Chemistry that lead to the generation of less waste. It explores the use of milder manufacturing conditions resulting from the use of smarter organic synthetic techniques and the maintenance of atom

efficiency that can temper the effects of chemical processes. By implementing these techniques means less waste, which will save industry millions of dollars over time. Chemical processes that provide products and materials essential to modern economies generate substantial quantities of wastes and emissions, this new book describes both the science (theory) and engineering (application) principles of Green Chemistry that lead to the generation of less waste. This book contains expert advice from scientists around the world, encompassing developments in the field since 2000. Aids manufacturers, scientists, managers, and engineers on how to implement ongoing changes in a vast developing field that is important to the environment and our lives.

**Industrial Chemical Process Analysis and Design** John Wiley & Sons Incorporated

Designed as a textbook for the undergraduate students of chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering and safety engineering, the chief objective of the book is to prepare students to make analysis of chemical processes through calculations and to develop systematic problem-solving skills in them. The text presents the fundamentals of chemical engineering operations and processes in a simple style that helps the students to gain a thorough understanding of chemical process calculations. The book deals with the principles of stoichiometry to formulate and solve material and energy balance problems in processes with and without chemical reactions. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy balance calculations. The book is supplemented with Solutions Manual for instructors containing detailed solutions of all chapter-end unsolved problems. **NEW TO THE SECOND EDITION** • Incorporates a new chapter on Bypass, Recycle and Purge Operations • Comprises updates in some sections and presents new sections on Future Avenues and Opportunities in Chemical Engineering, Processes in Biological and Energy Systems • Contains several new worked-out

examples in the chapter on Material Balance with Chemical Reaction • Includes GATE questions with answers up to the year 2016 in Objective-type questions **KEY FEATURES** • SI units are used throughout the book. • All basic chemical engineering operations and processes are introduced, and different types of problems are illustrated with worked-out examples. • Stoichiometric principles are extended to solve problems related to bioprocessing, environmental engineering, etc. • Exercise problems (more than 810) are organised according to the difficulty level and all are provided with answers.

**Process Synthesis** Wiley Global Education

Volatility of crude oil prices, depleting reservoirs and environmental concerns have stimulated worldwide research for alternative and sustainable sources of raw materials for chemicals and fuels. The idea of using single-carbon atom molecules as chemical building blocks is not new, and many such compounds have been techno-economically studied as raw materials for fuels. Nevertheless, unifying the scientific and technical issues under the topic of C1 chemistry is not as easy as it may appear. **C1 Chemistry: Principles and Processes** provides a comprehensive understanding of the chemical transformation from molecular to commercial plant scales and reviews the sources of C1 molecules, their conversion processes and the most recent achievements and research needs. This book: Describes the latest processes developments and introduces commercial technologies. Covers a wide range of feedstocks, including greenhouse gases and organic wastes. Details chemistry, thermodynamics, catalysis, kinetics and reactors for respective conversions. Includes preparation and purification of C1 feedstocks, C1 molecule coupling reactions and process technologies for each C1 conversion reaction. Considers environmental impacts and sustainability. This book will be of interest to a wide range of researchers, academics, professionals and advanced students working in the chemical, environmental and energy sectors and offers readers insights into the challenges and opportunities in the active field of C1 chemistry.

**Elementary Principles of Chemical Processes, Student Workbook** Springer Science & Business Media

A fully updated edition of a popular textbook covering the four disciplines of chemical technology?featuring new developments in the field. Clear and thorough throughout, this textbook covers the

major sub-disciplines of modern chemical technology?chemistry, thermal and mechanical unit operations, chemical reaction engineering, and general chemical technology?alongside raw materials, energy sources and detailed descriptions of 24 important industrial processes and products. It brings information on energy and raw material consumption and production data of chemicals up to date and offers not just improved and extended chapters, but completely new ones as well. This new edition of **Chemical Technology: From Principles to Products** features a new chapter illustrating the global economic map and its development from the 15th century until today, and another on energy consumption in human history. Chemical key technologies for a future sustainable energy system such as power-to-X and hydrogen storage are now also examined. Chapters on inorganic products, material reserves, and water consumption and resources have been extended, while another presents environmental aspects of plastic pollution and handling of plastic waste. The book also adds four important processes to its pages: production of titanium dioxide, silicon, production and chemical recycling of polytetrafluoroethylene, and fermentative synthesis of amino acids. -Provides comprehensive coverage of chemical technology?from the fundamentals to 24 of the most important processes -Intertwines the four disciplines of chemical technology: chemistry, thermal and mechanical unit operations, chemical reaction engineering and general chemical technology -Fully updated with new content on: power-to-X and hydrogen storage; inorganic products, including metals, glass, and ceramics; water consumption and pollution; and additional industrial processes - Written by authors with extensive experience in teaching the topic and helping students understand the complex concepts **Chemical Technology: From Principles to Products, Second Edition** is an ideal textbook for advanced students of chemical technology and will appeal to anyone in chemical engineering.

**Introduction to Chemical Processes** John Wiley & Sons

Completely rewritten to enhance clarity, this third edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration, and centrifugation, including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations.

Numerous new examples and exercises are integrated throughout as well. In addition, frequent references are made to the software products and simulators that will help engineers find the solutions they need.

*Thermodynamics* Wiley-Interscience

This text discusses the functions of Process R&D (research and development), which involves the method of transforming a research synthetic procedure into a plant process and the key aspects of a synthesis that must be considered when scaling up a process. Topics consist of: basic principles of chemical development; techniques for the minimization of by-product impurities; criteria for cost-effective synthesis of enantiopure compounds by resolutions; asymmetric synthesis, and "chiral pool" strategy; synthesis for labeling substances with hydrogen or carbon isotopes; and last, licensing.

*Felder's Elementary Principles of Chemical Processes* Wiley

Downstream processing is an essential practice in the production and purification of biosynthetic materials, which is especially important in the production of pharmaceutical products. This book covers the fundamentals and the design concepts of various downstream recovery and purification steps (unit operations) involved in biochemical and chemical processes. The book describes cell breakage and recovery of intracellular material, isolation of solids, product recovery, product enrichment, and product polishing and finishing. It also covers basic chemical engineering purification techniques such as distillation, absorption, adsorption, etc. Described in the book are several case studies that discuss the various unit operation in each of the processes. An important point to consider is the economics of the downstream operation, and this book provides practical information on capital costs and operating expenses in addition to other operating cost factors with respect to downstream processing. Green chemistry and safety issues are also addressed. Practicing chemical engineers in biotechnology and pharmaceutical chemistry and other areas will find this book valuable as a reference on downstream techniques used in

biological processes. Students in chemical engineering would benefit from this book as well.

*STOICHIOMETRY AND PROCESS CALCULATIONS* PHI Learning Pvt. Ltd.

Keeping the importance of basic tools of process calculations—material balance and energy balance—in mind, the text prepares the students to formulate material and energy balance theory on chemical process systems. It also demonstrates how to solve the main process-related problems that crop up in chemical engineering practice. The chapters are organized in a way that enables the students to acquire an in-depth understanding of the subject. The emphasis is given to the units and conversions, basic concepts of calculations, material balance with/without chemical reactions, and combustion of fuels and energy balances. Apart from numerous illustrations, the book contains numerous solved problems and exercises which bridge the gap between theoretical learning and practical implementation. All the numerical problems are solved with block diagrams to reinforce the understanding of the concepts. Primarily intended as a text for the undergraduate students of chemical engineering, it will also be useful for other allied branches of chemical engineering such as polymer science and engineering and petroleum engineering. **KEY FEATURES** • Methods of calculation for stoichiometric proportions with practical examples from the Industry • Simplified method of solving numerical problems under material balance with and without chemical reactions • Conversions of chemical engineering equations from one unit to another • Solution of fuel and combustion, and energy balance problems using tabular column

*Separation Process Principles* Elsevier

*Physical Principles of Chemical Engineering* covers the significant advancements in the understanding of the physical principles of chemical engineering. This book is composed of 12 chapters that describe chemical unit processes through analogy with the unit operations of chemical engineering. The introductory chapters

survey the concept and principles of mass and energy balances, as well as the application of entropy. The next chapters deal with the probability and kinetic theories of gases, the physical aspects of solids, the different dispersed systems, and the principles and application of fluid dynamics. Other chapters discuss the property dimension and model theory; heat, mass, and momentum transfer; and the characteristics of multiphase flow processes. The final chapters review the model of rheological bodies, the molecular-kinetic interpretations of rheological behavior, and the principles of reaction kinetics. This book will prove useful to chemical engineers.

*Elementary Principles of Chemical Processes, 4e EPUB Reg Card with Abridged Print Companion Set* FT Press

*Industrial Chemical Process Analysis and Design* uses chemical engineering principles to explain the transformation of basic raw materials into major chemical products. The book discusses traditional processes to create products like nitric acid, sulphuric acid, ammonia, and methanol, as well as more novel products like bioethanol and biodiesel. Historical perspectives show how current chemical processes have developed over years or even decades to improve their yields, from the discovery of the chemical reaction or physico-chemical principle to the industrial process needed to yield commercial quantities. Starting with an introduction to process design, optimization, and safety, Martin then provides stand-alone chapters—in a case study fashion—for commercially important chemical production processes. Computational software tools like MATLAB®, Excel, and Chemcad are used throughout to aid process analysis. Integrates principles of chemical engineering, unit operations, and chemical reactor engineering to understand process synthesis and analysis. Combines traditional computation and modern software tools to compare different solutions for the same problem. Includes historical perspectives and traces the improving efficiencies of commercially important chemical production processes. Features worked examples and end-of-chapter problems with solutions to show the application of concepts discussed in the text.